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Product Specification:

Appearance Non-Sagging Paste

Colour Light Brown Solids 68 - 70%

Specific Gravity Approx.1.18±0.01 g/ml

Curing Time 24-72 hours depending on temperature and

porosity of surface.

Water Absorption Does absorb water to a certain extent

which lowers the mechanical properties.

Application Temperature -20°C to 38°C Service Temperature -30°C to 60°C Freeze/Thraw Stability 5 Cycles

Feature VOC compliant, non drip paste, strong initial

grab and bond most materials.

Product Description:

A one component, VOC compliant to The South Coast Air Quality Management District (SCAQMD) regulation, paste like construction adhesive sealant formulated to bond a variety of common construction materials. It has strong initial grab, superior adhesion and will not slump on vertical surfaces. It is suitable for heavy duty general construction, remodeling, maintenance and repair projects.

Applications:

Ideal for bonding of skirting boards of wood and PVC, particleboard, masonry, aluminum, galvanized iron, steel, concrete, fibrous cement sheeting, wall brick, concrete and flooring paneling.

Directions:

- Surfaces must be clean, dry and free of dirt, grease, oil or water.
- Cut tip off and puncture the internal foil seal with nozzle. Cut nozzle at 45° angle to desire bead-width and apply to substrate with cartridge gun.
- For a neat finish, apply masking tape and remove it before construction adhesive sealant has skinned over.
- Construction adhesive sealant can be applied either as a two-way contact or a one-way wet stick adhesive (recommended for heavier panels or those that are formed to place a loading or stressed memory on bond line).
- **Two-way contact**: Press firmly over entire surfaces to transfer adhesive and then pull both surfaces apart. Allow to tack off for few minutes (3-5 minutes depending on weather conditions) and reposition and press firmly together. Contact areas should be tapped with a hammer and padded block to ensure intimate contact.
- One-way method: After applying adhesive and bringing substrates together, they should be sufficiently clamped, nailed or screwed in a fashion that maintains maximum surface contact at bonded interfaces. Mechanical fastening should be retained if highly stressed, but can be released after a minimum of 24 hours.
- Any wet or partially wet adhesive can be removed with a piece of cloth. Dried adhesive is best removed with scraper or by sanding.

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Limitations:

Not recommended for Polystyrene (Styrofoam).

Packaging/Coverage:

350gm per cartridge. 25 cartridges per carton. 48 cartons (16 cartons x 3 layers). A 350gm cartridge will cover 15 metres of 6mm bead.

Caution:

- Avoid contact with eyes, skin and mouth.
- In case of contact with eyes, flush with water immediately for 15 minutes. If irritation persists, seek medical
 attention.
- Keep out of reach of children. Use in well ventilated areas.

Storage:

- Highly inflammable, keep away from heat source or naked flames. Store in a dry and cool place with temperature below +30°C.
- Use within 12 months from date of production.

Every endeavour has been made to ensure that the information given herein is true and reliable but it is given only for the guidance of our customers. The company cannot accept any responsibility for the loss or damage that may result from the use of the information, due to the possibility of various of processing or working conditions and of workmanship outside our control. Users are advised to confirm suitability of this product by their own tests.

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